

PRECISION RIFLE

CUSTOM MUZZLELOADER BULLETS

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.25 ACP Breech Plug Conversion

The enclosed breech plug has been manufactured to utilize the .25 ACP brass and small rifle primers as the ignition system. They are manufactured to our specifications from # 416 stainless steel. The .25 ACP brass are used full length and do not require any resizing between use.

INSTALLING THE BREECH PLUG: To install your new breech plug, you must remove the extractor of the Encore. All others will simply screw into the barrel. We recommend applying a thin layer of grease or anti-seize to the threads of your new breech plug before screwing it into the barrel.

REMOVING THE BREECH PLUG: To prevent damage when removing the breech plug after use, we recommend that you place a .25 ACP case with a spent primer into the breech plug and close your gun. Then squirt some cleaner down your barrel and stand your gun on its butt to soak for 10-20 minutes. This will allow the cleaner to break down the crud at the bottom of the barrel. This will allow for easy removal. A 7/16" six point socket works best for removal.

SPENT PRIMER REMOVAL: We use a 1/16" diameter pin punch and a mallet to remove the used primer from the case. Be sure to place the case on something like the shell holder so the spent primer has somewhere to go.

NEW PRIMER INSTALLATION: We use a LEE AUTO PRIME with a #15 shell holder to prime the cases. Any small rifle primer will work although we have achieved our best results with CCI 400 primers. Small pistol primers will not ignite the black powder replacements reliably and therefore are not recommended.

CLOSING THE GUN TIPS: Our breech plugs are designed for a tight length fit of the ACP brass. Snapping the gun closed on the first use of each brass will form the brass creating a perfect seal. Should you encounter problems cocking your hammer, simply open the gun and snap it closed a second time to form the brass.

If you have any questions or concerns, call me any time. Thank you and enjoy your new, sealed breech muzzleloader.

Cecil Epp