

Installation Instructions for *Majestic Arms*[®] *HiViz*[®] Express Sight Installation
Fits Ruger[®] Mark II[™], Mark III[™], 22/45[™] Heavy Barrel Guns and 22/45 Lite[®]

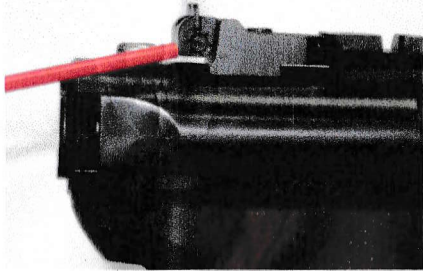


Fig. 1

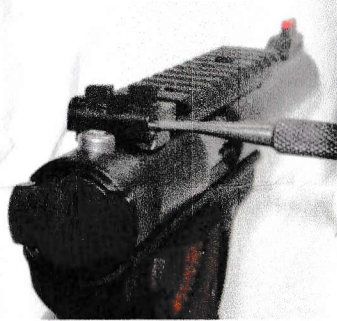


Fig. 2

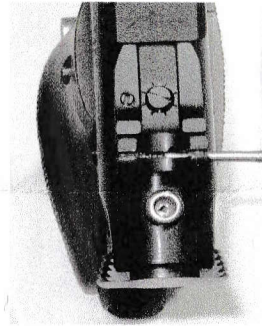


Fig. 3

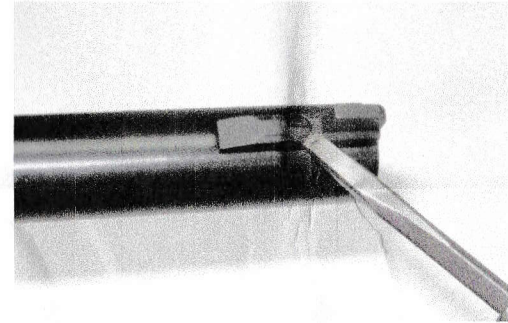


Fig. 4

Always check to make sure your pistol is NOT loaded. Remove the magazine and visually inspect the chamber.

Rear Sight Installation

- 1: Remove the windage adjustment screw located on the right side of the rear sight base. (See Fig. 1) The rear sight blade is under spring tension and will move all the way to the right when the windage adjustment screw is removed.
- 2: Insert a 3/32 punch or similar implement into the hole the screw came out of and push to the left. This will compress the spring and relieve the tension on the original rear sight blade. Now move the rear sight blade slightly to the left and upwards until it comes free from the rear sight base. (See Fig. 2)
- 3: Orient the new rear sight blade with the white line facing to the rear. You will see a small dimple on the front side of the rear sight blade. You will also see a corresponding notch in the forward edge of the rear sight base. Start by compressing the spring again. (See Fig. 3) While holding the spring compressed, start the left side of the rear sight blade into the rear sight base. Align the dimple on the rear sight blade with the notch on the rear sight body. Once the dimple starts into the notch, remove the punch and you will be able to seat the rear sight blade into the rear sight base. Once properly seated, the rear sight blade will be all the way to the right and have spring tension. At this point replace the windage adjustment screw and center the rear sight blade.

Front Sight Installation

- 4: Using a proper fitting screwdriver, remove the original front sight. (See Fig. 4) Use the original screw to install the HiViz[®] front sight base. We recommend that you clean and degrease both the screw and the hole and apply threadlocker.

Removing LitePipes

Push the pin of the HiViz[®] tool against the front of the LitePipe and push the LitePipe out of the front sight base. Insert the LitePipe of your choice into the front sight base and using the pin of the HiViz[®] tool push the LitePipe into place.

HiViz[®] LitePipe Care

Use ONLY polymer or synthetic safe cleaners. Clean the LitePipes with a soft tissue or Q-tip. When possible, remove the LitePipe from the sight base prior to cleaning, as some solvents and degreasers may cause damage to plastic products.