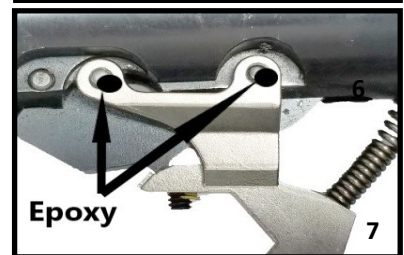
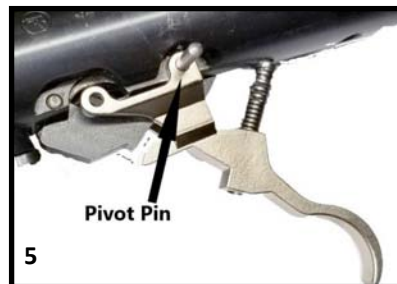
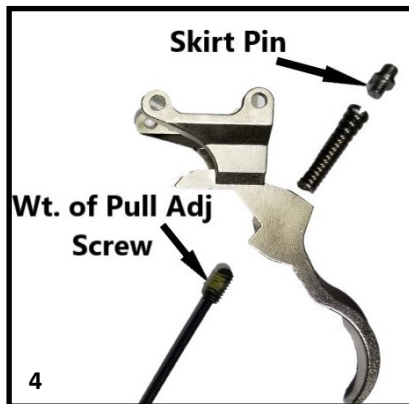
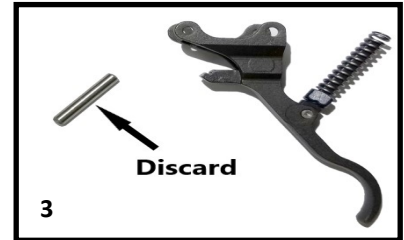
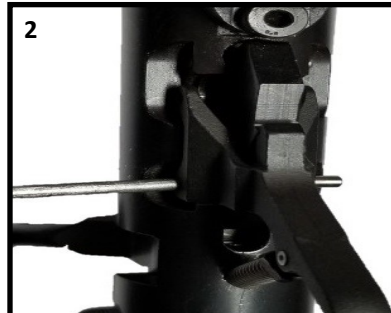
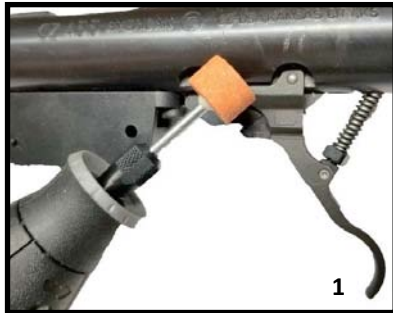




## INSTRUCTIONS FOR CZ-452 AND CZ-455 BOLT ACTION RIMFIRE RIFLES



- 1) Note assembly of trigger guard and magazine. Leave bolt in receiver, remove action screws and remove barreled action from stock.
- 2) With Dremel tool, grind end flush on bolt stop release pin (pic. 1). Tap out pin and discard (pic. 2).
- 3) 'Cock' and 'dry fire' action leaving bolt closed. Tap out trigger pivot pin and discard. Remove trigger assembly (pic. 3).
- 4) Install weight of pull adjustment screw and spring into Rifle Basix trigger (pic. 4). **For 455 installation please use 'skirt' pin to locate and hold the spring in the action. The end of the pin with the larger diameter goes into the action.** With bolt closed, install trigger with new pivot pin into action (pic 5). Confirm trigger is free after installation. Turn weight of pull adjustment screw clockwise until the spring is slightly compressed.
- 5) Raise bolt handle and pull back slightly allowing action to 'cock.' 'Dry fire' to confirm operation of trigger and adjust screw for desired weight of pull.
- 6) If any 'creep' is present in trigger operation, install optional sear adjustment screw and rotate clockwise to eliminate (pic 6).
- 7) Install new 3mm x 18mm sear release pin in front of trigger. Both pins may be retained by a dab of epoxy on one or both ends (pic 7). Confirm release of bolt stop by pulling trigger into deep overtravel and removing bolt.

Design of Rifle Basix trigger will provide light pull trigger operation and will require firearm to be handled with care. ALWAYS close the bolt slowly and carefully. Keep firearm pointed in a safe direction when loading, unloading, operating the bolt, and safety.