



Majestic Arms®

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The SPEED STRIP® kit for All Ruger® .22 Auto Pistols Custom by

We are sure you will enjoy using your pistol in its new configuration. All steps have been taken to produce high quality components, which meet or exceed factory specifications to insure years of trouble free service.

U.S. Patent #5,666,755

We recommend the conversion be done by a competent gunsmith.

Kit Includes: 1 - New 2 piece stainless steel bolt stop pin
1 - New hammer & 1 - 5/32 Allen key

Tools Needed: 1 - 3/32 Steel punch
1 - Screwdriver (flathead)
1 - 2-4 oz. hammer
1 - Plastic or rawhide mallet
1 - Brass or aluminum punch (1/4")
1 - 1/4" Round pillar file

Instructions for Installation

*Please read ALL directions before beginning.
Or Watch our Video on You Tube or
www.majesticarms.com on the Speed Strip® page.
You may call us for assistance
Monday - Friday, 10 AM - 6PM ET.*

Before you start...Safety First! With the pistol pointed in a safe direction, check to make sure the pistol is *NOT* loaded and the chamber is empty. Remove the magazine, then draw back the bolt and visually inspect that the chamber is *EMPTY*.

Step 1 Dry fire the pistol, then using a small screwdriver pry the mainspring housing out. (Like opening a pocketknife blade). Swing the mainspring housing outward and upward. Then pull downward removing the mainspring housing assembly as a unit. (See Fig. 1 & 1A)



Fig. 1

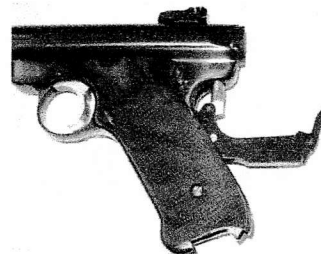


Fig. 1A

Note: Due to a variance in manufacturing, with some pistols it may be necessary to tap the bolt stop pin, visible through the top rear of the receiver, with a brass or aluminum punch.