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## **Instructions for ScopeRib III**



Order See-Thru Rings Separately

**Installation:** Install the ScopeRib Rear Sight and Base using the scope mounting holes on top of your barrel. On TC Contender and G2 barrels, use the rear 4 mounting holes of the ScopeRib III base and allow the sight to overhang your receiver and hammer as shown above. BF Pistols will have 6 scope mounting holes. The ScopeRib Front Sight is a Bond Hooded Silhouette Sight. Install on a TC Contender or G2 barrel using the original front sight holes with the tube extendeding to the rear. With longer TC barrels or with the BF Pistol, you may need to drill and tap front mounting holes. The holes are standard 6-48 gun sight holes, up to .140" deep depending on how much barrel wall thickness is available in consideration of the bore diameter (caliber). Distance between the holes is 1.5 inch. Be sure to use a machinist square or any other comparable alignment tool to make sure the front sight post and rear sight notch are straight up and down. If you don't get them straight up and down, the precision of the sights will be compromised.

<u>Sighting In:</u> Adjust the rear sight all the way down until it stops and then back it up 8 clicks. Then remove the front hood and loosen the locking screw for the adjustable post. Use the post to adjust elevation by screwing in or out and sight in your gun for your nearest shooting distance. The width of the post is also adjusted at this time (Being flat, you turn it to adjust how much width is visible.)

This initial sight-in with the front post is your baseline elevation. Once that is set, you lock the post in position with the Allen screw. From here on, you will only use the rear sight windage and elevation screws to adjust your sights.

**<u>History</u>:** The ScopeRib III Sight System was developed along with the BF Ultimate Silhouette Pistol to be the "Ultimate" system for shooting handgun metallic silhouette. The ScopeRib I was just like this one only with a modified Weaver 92A Base. ScopeRib II was a full length rib version for the TC 10" barrel. This ScopeRib III has a base machined from solid bar stock and notches that are cut and arranged for best rigidity and fit with Keylock and Warne rings. We are very proud of the ScopeRib III Sight System and hope that you will be proud to own it!