

## TK22 - 10/22 Takedown® Stock

### IMPORTANT SAFETY WARNING

**⚠** This product is designed for use with the designated firearm only. Improper operation or misuse with your firearm could lead to personal injury or death of the operator or others. Safe firearms handling procedures must be practiced at all times.

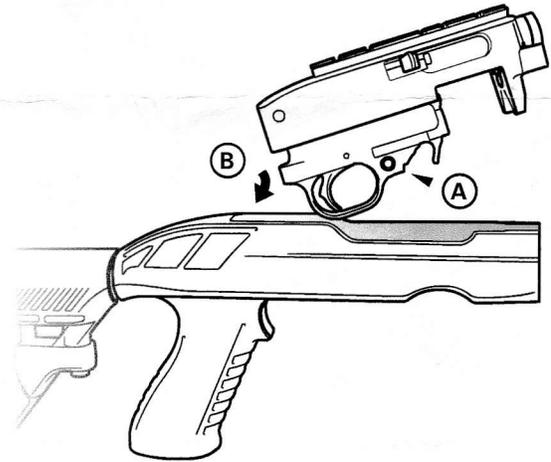
Before handling the firearm with this product attached, read and understand the entire contents of your firearm manual and instructions, especially the safety precautions and procedures for safe firearms handling. Always practice safe firearms handling techniques. Failure to comply with correct safety precautions and safe firearms handling techniques can result in serious injury, damage to property or death.

Never point the firearm at anything or anyone that you don't intend to shoot. Always keep your finger outside the trigger guard and off the trigger until ready to fire. Always verify that the chamber of the firearm is empty or "clear" before attempting to mount or dismount this product. Follow the cleaning procedures as set forth in the manual of your firearm. Always remove this product from the firearm when performing maintenance or cleaning.

### STOCK INSTALLATION

#### Remove Original Stock

1. With rifle pointing in a safe direction and fingers outside trigger guard, remove magazine, open bolt and confirm (visually and by touch) that chamber is empty. Allow bolt to close
2. Separate the stock. Loosen the rifle adjustment knob by turning it clockwise. Lock the bolt back, push the locking lever forward, and rotate the barrel assembly clockwise. Remove screws on bottom side of front and rear stock and set aside. Remove the factory barrel retention band on forend (not needed for installation)
3. Position rifle safety so equal amount of safety button is exposed on each side of receiver
4. Swing receiver assembly upward and forward (away) from factory stock. Be careful receiver cross pins and bolt stop pin do not fall out



#### Install Takedown stock

1. Confirm an equal amount of safety button is exposed on each side of receiver (A).
2. Swing receiver assembly down and toward rear-stock (B). NOTE: Stock is engineered to be a tight fit. Final seating of receiver into stock is completed with tightening of bottom receiver screw in the following step.
3. Re-install rifle bottom screw (rear) and tighten (C).
4. Place barrel in stock forend. Re-install and tighten screw on bottom of forend (D).

