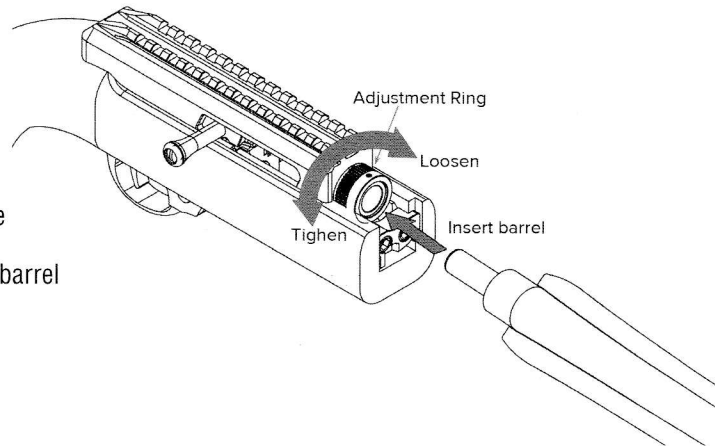


## Reassembly & Lubrication

1. Reinstall the firing pin and firing pin spring into the bolt, making sure the firing pin slot is lined up in the same direction as the firing pin stop pin hole. 2. Gently tap in the firing pin stop pin into the bolt from the top of the bolt. 3. Reassemble the bolt by inserting the recoil springs into the bolt, then push one recoil rod into place at a time and secure with a paper clip or punch. 4. Place a small amount of oil lubricant on the top and sides of the bolt. 5. To insert the bolt into the receiver, tip the front of the bolt slightly downward into the receiver bolt channel, then slip the rear of the guide rod ends into the slots in the back of the receiver. Slide the bolt down with the nose of the bolt pointed down. After the bolt has been inserted into the receiver remove the paperclip or punches. Insert the cleaning plug back into the rear portion of the receiver and insert the recoil buffer into the buffer hole on the side of the action. 6. With the bolt in place, reinstall the trigger group and bolt handle. Slide the safety to the middle position and insert the barreled action back into the stock. 6. Install action screw and tighten.

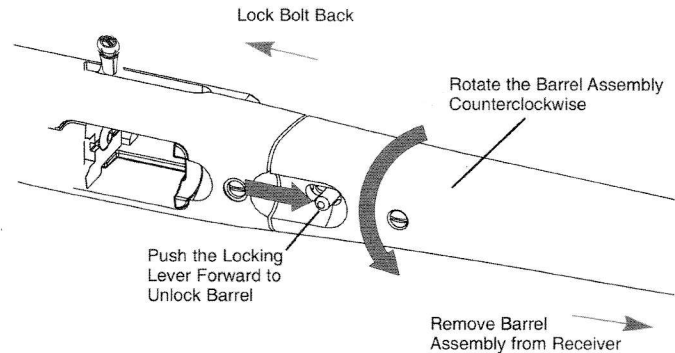
## X-Ring Takedown Instructions BARREL INSTALLATION

1. Remove the magazine and lock the bolt open.
2. Slightly rotate the barrel assembly towards the left side of the rifle and insert the barrel shank into the receiver.
3. Rotate the barrel clockwise until it locks into place.
4. Tighten the adjustment ring by turning it counterclockwise until it is tight.
5. Cycle the bolt manually several times to properly seat the barrel prior to inserting a loaded magazine and firing the rifle.
6. Your rifle is now ready to use.



## BARREL REMOVAL

1. Remove the magazine and lock the bolt open. Once the magazine is removed verify the rifle is unloaded by visually inspecting the chamber.
2. Loosen the adjustment ring by turning it clockwise.
3. Push the locking lever forward towards the muzzle then rotate the barrel assembly counterclockwise.
4. You can now pull the barrel assembly out of the receiver.



The following rules must be used by gun users at all times. Safe gun handling is absolutely essential to your safety, the safety of others, and the continuation of gun ownership and sport shooting! 1. Learn the mechanics and handling uses of the firearm you are using. 2. Always keep the muzzle pointed in a safe direction. 3. Firearms should be unloaded when not in use. 4. Be sure the barrel is clear of any objects, mud, snow or excess grease or lubricant. 5. Be sure of your target and what is beyond your target before shooting. 6. Wear shooting glasses and hearing protection when shooting or when around other people that are shooting. 7. Never climb a tree or fence when holding a firearm. 8. Do not shoot at a hard surface or at water. 9. Never transport a loaded firearm. 10. Do not consume alcohol when shooting.